



**PRIMEGRIP**



**METAL  
BENDING**

PRODUCT GUIDE 2023

### 03-520

#### FIRST STAGE HAND SEAMER



- Bends up to 24 gauge metal.
- Lightweight design.
- For seams  $\frac{1}{2}$ " across and  $\frac{3}{8}$ " on the down leg.
- Works on 1" and  $1\frac{1}{2}$ " high standing seams.

MASTER QTY: 1

### 03-521

#### FINISHING HAND SEAMER



- Finishes second bend of the double standing seam.
- For seams measuring  $\frac{1}{2}$ " across on the top leg.
- Ergonomic design provides excellent comfort.

MASTER QTY: 1

### 03-532

#### 12" FOLDING BAR



INNER QTY: 3  
MASTER QTY: 24

### 03-533

#### 18" FOLDING BAR



INNER QTY: 3  
MASTER QTY: 18

### 03-534

#### 24" FOLDING BAR



INNER QTY: 3  
MASTER QTY: 12

- Easy-to-use folding mechanism for metal sheets.
- Handy sight holes assure proper depth alignment.
- $\frac{3}{8}$ " and 1" bend depths.

### 03-560

#### 14½"×1" HEMMING TOOL



- Makes 1" bends in metal panels up to 14½" wide.
- ⅛" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-560	14½"	1"	⅛"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

### 03-561

#### 17¼"×1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 17¼" wide.
- ⅛" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-561	17¼"	1½"	⅛"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

### 03-562

#### 19"×1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 19" wide.
- ⅛" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-562	19"	1½"	⅛"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

### 03-563

#### 20" x 1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 20" wide.
- ⅝" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-563	20"	1½"	1/8"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

### 03-564

#### 18" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

INNER QTY: 2 | MASTER QTY: 12

### 03-565

#### 24" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

INNER QTY: 2 | MASTER QTY: 12

### 03-566

#### 36" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

**MASTER QTY: 2**

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### 03-535

#### 1"×3" HAND SEAMER



- 1" bend depth.
- Useful for thicker gauge material.
- High quality drop-forged steel.

**INNER QTY: 2 | MASTER QTY: 36**

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### 03-537

#### 1"×3" CHROME HAND SEAMER



- 1" bend depth.
- Useful for thicker gauge material.
- High quality drop-forged steel.
- Double layered and non-slip handles.
- ¼" graduation markings for easy reference.

**INNER QTY: 2 | MASTER QTY: 36**

### 03-536

#### 1"×3" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36

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### 03-539

#### 1"×6" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

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### 03-540

#### 1"×9" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 9" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 16

### 03-541

#### 1"×12" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 12" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

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### 03-546

#### 2"×6" DOUBLE-LAYERED HAND SEAMER



- 2" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

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### 03-547

#### 3"×6" DOUBLE-LAYERED HAND SEAMER



- 3" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

### 03-549

#### 2"×3" DOUBLE-LAYERED HAND SEAMER



- 2" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

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### 03-528

#### 1"×3" ANGLED DOUBLE-LAYERED HAND SEAMER—45°



- 45° steel jaw.
- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36

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### 03-529

#### 1"×3" ANGLED DOUBLE-LAYERED HAND SEAMER—90°



- 90° steel jaw.
- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36



### 03-530

#### 1"×6" ANGLED DOUBLE-LAYERED HAND SEAMER—45°



- 45° steel jaw.
- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

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### 03-531

#### 1"×6" ANGLED DOUBLE-LAYERED HAND SEAMER—90°



- 90° steel jaw.
- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

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### 03-542

#### 180° CLINCHER



- High quality, heavy duty forged tools.
- Precoated handles.
- Manufactured to precise standards.

MASTER QTY: 30

### **03-543**

#### **45° CLINCHER**



- High quality, heavy duty forged tools.
- Precoated handles.
- Manufactured to precise standards.
- Provides more leverage than a straight pair of tongs.

**MASTER QTY: 30**

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### **03-544**

#### **90° CLINCHER**



- High quality, heavy duty forged tools.
- Precoated handles.
- Manufactured to precise standards.
- Useful for hard to reach bends.

**MASTER QTY: 25**

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# BUILT BATTLE STRONG.™



3170 Orlando Dr. Unit 1,  
Mississauga, ON L4V 1R5, Canada

**T:** (905) 671-4788

**F:** (905) 672-5499

[INFO@PRIMELINETOOLS.COM](mailto:INFO@PRIMELINETOOLS.COM)  
[PRIMEGRIP.CA](http://PRIMEGRIP.CA)



312 W 2nd St. Unit A1311,  
Casper, WY 82601, USA

**T:** (905) 671-4788

**F:** (905) 672-5499

[INFO@PRIMEGRIP.COM](mailto:INFO@PRIMEGRIP.COM)  
[PRIMEGRIP.COM](http://PRIMEGRIP.COM)